

## CASE STUDY: WINDMILLS

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| <b>Solution:</b> | Embedded solutions   |
| <b>Country:</b>  | Argentina  |
| <b>Company:</b>  | IMPISA Wind and ICSA Automation  |
| <b>Summary:</b>  | Frequency converters which previously only could communicate via the Modbus protocol are now able to communicate with Profinet and other networks as well. |



### The effects

- ✓ Seamless communication between Modbus and Profinet protocols.
- ✓ One development project enables connectivity to all major networks.
- ✓ Minimum costs spent on network communication issues.

*“What is remarkable about the Anybus module is the product quality, availability, good information and the technical support which responds in a quick and effective way.”*

Cristian Clavero  
Research and Development  
Engineer at ICSA.

## IMPISA windmills integrate HMS Anybus CompactCom modules

**ICSA Automation is an automation system specialist in Argentina. The company interfaced its frequency converters with Profinet to fulfill the needs of one of its customers, IMPISA. Anybus CompactCom was selected because it was the only communication module offering the necessary speed rate.**

ICSA's frequency converters used to communicate with PLCs via ModBus RTU and Modbus TCP. IMPISA, an ICSA customer wanted to use ICSA's frequency converters in a network composed by Profinet I/O controlled units. It was up to ICSA to provide a static frequency converter, whose function is to transform the power from the converter, at variable frequency and voltage, into controlled frequency and voltage power to be injected into the electric supply distribution network.

IMPISA is a leader in the renewable energy market. Today, IMPISA holds a portfolio of projects for power generation from renewable resources which exceed 21,700 MW of generating capacity and more than US\$ 8,200 million.

IMPISA's value-adding technology has provided the company with a brilliant trajectory which is backed by hundreds of projects installed throughout the world. IMPISA offers a worldwide business network with offices in: Argentina, Brazil, Chile, Ecuador, Colombia, Venezuela, the USA, Malaysia, China, Vietnam and India.

The company has developed an interesting mix of products which are framed into the following business units: IMPISA Hydro, IMPISA Wind and IMPISA Energy. IMPISA, through its business unit IMPISA Wind, builds windmills for electric power generation. IMPISA Wind is the business unit devoted to the design, production and commercialization of high-powered wind generation equipment. IMPISA Wind has the technological capacity to perform basic studies for setting up a wind farm and to evaluate its feasibility from technical, environmental and economical viewpoints.

### Unique high speed communication modules

IMPESA Wind implements drivers, actuators and other components on its windmills, which are connected and controlled via Phoenix Contact PLCs. Such PLCs communicate with the rest of the equipment by means of a Profinet network.

Since ICSA's converters could only be connected and controlled using Modbus, the company needed to provide its equipment with Profinet communication capabilities. Thus, it carried out a meticulous search. Besides fulfilling the specific needs of the two companies, ICSA and IMPESA, the solution had to be cost effective.

"We began by testing several modules from other brands, and also other HMS models (the Anybus-IC Chip series). But none of them fulfilled the requirements regarding variable updating speeds" says Cristian Clavero, Research and Development engineer at ICSA.

Eventually, the solution was the acquisition of 12 Anybus CompactCom modules from HMS. "The HMS's wholesaler in Argentina, Branyc, specified a solution offering fast variable updating speed", Clavero explains.

Given the good results, the HMS solution, which was originally meant to answer to a specific customer request, has become a core part of the solutions marketed by ICSA. The Andean company has decided to build Profinet communication into all its equipment which is presently not equipped with it.



With the Anybus CC modules from HMS, ICSA is now able to place its converters in a Profinet network.

"We chose Anybus CompactCom above others for its fast communication speed, along with its ability to be implemented in a proprietary motherboard in quite a simple manner. In general, what is remarkable about the Anybus module is the product quality, availability, good information and the technical support which responds in a quick and effective way" concludes Clavero with satisfaction.

*IMPESA's Technological Research Center (CIT), known worldwide as one of the most important in its field, is dedicated to research and technological development which is the basis for IMPESA Hydro's prestige. For the hydraulic design itself, IMPESA makes use of its own calculation programs, having recourse to well-known licenses such as the CFX-TASC flow package for fluid-dynamic analysis.*

## Learn more on [www.anybus.com](http://www.anybus.com) or [www.icsaautomation.com](http://www.icsaautomation.com)



### Anybus CompactCom

Anybus CompactCom is a range of embedded communication modules allowing communication with a specific industrial network. The modules are interchangeable which means that users can easily connect to any desired network. Anybus CompactCom works with all major fieldbus and Industrial Ethernet networks such as Profibus, DeviceNet, CC-Link, CANopen, Profinet, Ethernet/IP, EtherCAT and Modbus TCP.

Anybus CompactCom modules are used as communication interfaces in intelligent automation devices such as drives, HMIs, robots, inverters, instruments, and scales. By embedding Anybus CompactCom into a device, manufacturers get quicker time to market, decreased development costs by as much as 70%, and also the possibility to easily connect to another industrial network by simply switching Anybus module.

HMS Industrial Networks develops and manufactures state-of-the-art hardware and software for industrial communication. Products are marketed within the categories Embedded Solutions, Gateways and Remote Management. HMS was founded in 1988, is headquartered in Halmstad, Sweden and is listed on the NASDAQ OMX Nordic Exchange in Stockholm, ISIN-code: SE0002136242.

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